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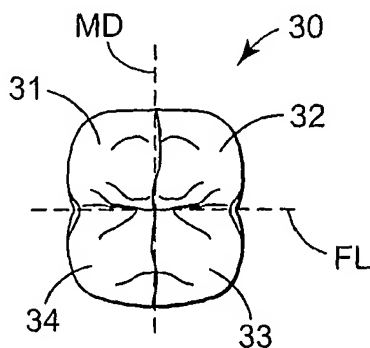
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(54) Title: MALLEABLE SYMMETRIC DENTAL CROWNS



(57) Abstract: Preformed malleable dental crowns with a side-generic ex-  
ternal shape with a plane of symmetry in the facial-lingual direction and/or a  
plane of symmetry in the mesial-distal direction. The preformed dental crowns  
also include a hardenable composition that has sufficient malleability such  
that the side-generic external shape can be formed into, e.g., a left-side spe-  
cific or right-side specific adjusted external shape. Methods of the invention  
may include fitting the dental crowns by adjusting or forming them to provide  
side-specific features, followed by hardening of the hardenable composition.

## MALLEABLE SYMMETRIC DENTAL CROWNS

5

The present invention relates to the field of preformed dental crowns used in restorative dentistry and methods of using the preformed dental crowns.

Restorative dentistry is an important market in today's dental industry. In particular, tooth repair with temporary and permanent crowns is a common procedure, typically requiring multiple dental appointments. In many instances, practitioners rely on preformed dental crowns to expedite the restoration process by providing a dental crown in the shape of the tooth being restored.

Preformed crowns that are available in the market today are typically made of metals (e.g., stainless steel, aluminum, metal alloys, etc.) or polymers (e.g. polycarbonate, polyacetal, etc.). Metal crowns can additionally be covered with a tooth colored coating to provide an aesthetic appearance.

If adjustments to the preformed metal and polymer crowns are needed, they can be trimmed either with a crown scissors, heatless stone, or other instruments to remove material at the crown margin to obtain a desired crown length. Metal crowns may also be crimped at the cervical region to obtain good marginal adaptation. Modification of other crown dimensions, however, such as interproximal distances, crown anatomy, etc. are not performed because the materials used in the preformed crowns are not amenable to shape adjustment by the practitioner.

Because the shape of conventional preformed crowns cannot be adjusted, the preformed crowns are offered in many different shapes to cover different tooth forms (as well as in different sizes). As a result, the total number of preformed crown sizes and shapes offered in conventional preformed dental crowns is quite large. In part, the large number of preformed crowns is driven by the need to provide different preformed crowns for the left and right arches.

## SUMMARY OF THE INVENTION

The present invention provides preformed dental crowns that have side-generic external shapes with a plane of symmetry in the facial-lingual direction and/or a plane of

symmetry in the mesial-distal direction. The preformed dental crowns also include a hardenable composition that has sufficient malleability such that the side-generic external shape can be formed into, e.g., a left-side specific or right-side specific adjusted external shape.

5           The present invention may include preformed dental crowns in different external shapes corresponding to a variety of tooth anatomies (e.g., incisors, canines, premolars, and molars). In addition to being side-generic as discussed herein, at least some of the preformed dental crowns may also be used on the upper (maxillary) arch or lower (mandibular) arch with or without modifications to adapt them for use on those arches.

10          For example, smaller incisors may potentially be used as mandibular incisors in some patients and maxillary incisors in others. Similarly, premolars and molars may potentially be used interchangeably on the maxillary or mandibular arches if the malleability of the hardenable composition of the preformed dental crown is sufficient.

          Another potential advantage of providing preformed dental crowns with side-  
15       generic molar shapes (having a plane of symmetry in, e.g., the facial-lingual direction) is that the preformed dental crowns may be used as first, second, or third molars or first or second premolars (with some adjustments/forming as required). This may further reduce the inventory requirements for practitioners as discussed herein.

          In addition, it may be advantageous to provide some of the preformed dental  
20       crowns intended for use as premolars or molars with a plane of symmetry in the mesial-distal direction and/or the facial-lingual direction. The second plane of symmetry may make such preformed dental crowns more easily adapted to use in multiple locations (e.g., on the upper or lower arch, in different molar locations, etc.). Furthermore, some preformed dental crowns may preferably exhibit symmetry only about the mesial-distal  
25       plane and not the facial-lingual plane.

          In some instances, however, it may be advantageous to provide preformed dental crowns of the present invention in side-generic external shapes that are more specifically directed to use on only one of the maxillary or mandibular arches (as opposed to external shapes that are more generic to use on either the maxillary or mandibular arches).

30           The symmetric preformed dental crowns of the present invention may preferably provide manufacturers and practitioners with the opportunity to significantly reduce the inventory of preformed dental crowns. By providing symmetric preformed dental crowns

that can (with some potential shape adjustments) be used in left-side or right-side locations the number of preformed dental crowns required may be cut in half. Further inventory reductions may be possible if some of the preformed dental crowns may be used in multiple locations (e.g., the first, second, and third molar or first or second premolars).

- 5 Even more inventory reductions may be possible if at least some of the preformed dental crowns may be used on the upper or lower arch as needed.

As used herein to describe the external shape of preformed dental crowns, "side-generic" (and variations thereof) means that the external shapes of the preformed dental crowns do not contain all of the left-side or right-side specific anatomical features that  
10 would be associated with an anatomically correct preformed dental crown. Preferably, the preformed dental crowns with side-generic external shapes of the present invention would require at least some forming or adjustment into a left-side specific or right-side specific adjusted external shape when used.

As used herein, "symmetry" (and variations thereof) is used in a functional sense in  
15 that the side-generic external shapes of the preformed dental crowns are symmetrical about a plane or planes that allow crowns to be used on the right or left arch as needed. Because, however, the preformed dental crowns are side-generic, i.e., they are not specific to the left or right side, some customization by the practitioner is typically required for proper fit. As used herein, the term "symmetry" (and variations thereof) is not used to  
20 mean perfect geometric symmetry about a plane or planes, i.e., some deviation from perfect geometric symmetry is allowable.

The term "self-supporting" as used herein means that each crown is dimensionally stable and will maintain its preformed shape without significant deformation at room temperature (i.e., about 20°C to about 25°C) for at least about two weeks when free-  
25 standing (i.e., without the support of packaging or a container). Preferably, the preformed dental crowns of the present invention are dimensionally stable at room temperature for at least about one month, and more preferably, for at least about six months. Preferably, the preformed dental crowns of the present invention are dimensionally stable at temperatures above room temperature, more preferably up to about 40°C, even more preferably up to  
30 about 50°C, and even more preferably up to about 60°C. This definition applies in the absence of conditions that activate any initiator system and in the absence of an external force other than gravity.

The term "sufficient malleability" means that the self-supporting preformed dental crown is capable of being custom-shaped and fitted into a left-side specific or right-side specific adjusted external shape, for example, to a patient's mouth, under a moderate manual force (i.e., a force that ranges from light finger pressure to that applied with manual operation of a small hand tool, such as a dental composite instrument). The shaping, fitting, forming, etc. are performed by adjusting the external shape of the preformed dental crown without removing or adding material to the preformed dental crown in areas other than the margin (which may be trimmed if required).

In some instances, it may be preferred that the preformed dental crowns of the present invention consist essentially of a hardenable composition.

The hardenable compositions used in preformed dental crowns of the present invention may exhibit the desired "sufficient malleability" at temperatures of, e.g., 40 degrees Celsius or less. In still other instances, the hardenable compositions may exhibit "sufficient malleability" in a temperature range of, e.g., 15°C to 38°C.

It may be further preferred that the hardenable compositions of the preformed dental crowns of the present invention be "irreversibly hardenable" which, as used herein, means that after hardening such that the composition loses its malleability it cannot be converted back into malleable form without destroying the external shape of the dental crown.

Examples of some potentially suitable hardenable compositions that may be used to construct the preformed dental crowns of the invention with sufficient malleability may include, e.g., hardenable organic compositions (filled or unfilled), polymerizable dental waxes, hardenable dental compositions having a wax-like or clay-like consistency in the unhardened state, etc. It may be preferred that, in some embodiments, the preformed dental crowns of the present invention be constructed of hardenable compositions that consist essentially of non-metallic materials.

Potentially suitable hardenable compositions that may be used to manufacture the preformed dental crowns of the present invention may be described in U.S. Patent Application Publication No. US 2003/0114553, titled HARDENABLE SELF-SUPPORTING STRUCTURES AND METHODS (Karim et al.). Other suitable hardenable compositions may include those described in U.S. Patent Nos. 5,403,188 (Oxman et al.); 6,057,383 (Volkel et al.); and 6,799,969 (Sun et al.).

With respect to the hardenable compositions described in US 2003/0114553, the unique combination of highly malleable properties (preferably without heating above room temperature or body temperature) before hardening (e.g., cure) and high strength (preferably, e.g., a flexural strength of at least about 25 MPa) after hardening may provide  
5 preformed dental crowns with numerous potential advantages.

In one aspect, the present invention provides a dental article that includes a preformed dental crown with a self-supporting side-generic external shape selected from the group consisting of incisor, canine, premolar, and molar; wherein the side-generic external shape has a plane of symmetry in facial-lingual direction; and wherein the  
10 preformed dental crown includes a hardenable composition that has sufficient malleability such that the side-generic external shape can be formed into a left-side specific or right-side specific adjusted external shape. In some embodiments, the side-generic external shape may be further selected from the group consisting of premolar and molar; wherein the side-generic external shape also includes a plane of symmetry in the mesial-distal  
15 direction.

In another aspect, the present invention provides a dental article that includes a preformed dental crown with a self-supporting side-generic external shape selected from the group consisting of premolar and molar; wherein the side-generic external shape has a plane of symmetry in both the facial-lingual direction and the mesial-distal direction; and  
20 wherein the preformed dental crown includes a hardenable composition that has sufficient malleability such that the side-generic external shape can be formed into a left-side specific or right-side specific adjusted external shape.

In another aspect, the present invention provides a set of dental articles, the set including one or more preformed dental crowns with a self-supporting side-generic  
25 external shape of an incisor, wherein the side-generic external shape has a plane of symmetry in facial-lingual direction; one or more preformed dental crowns with a self-supporting side-generic external shape of a canine, wherein the side-generic external shape has a plane of symmetry in facial-lingual direction; one or more preformed dental crowns with a self-supporting side-generic external shape of a premolar, wherein the side-generic  
30 external shape has a plane of symmetry in the facial-lingual direction; one or more preformed dental crowns with a self-supporting side-generic external shape of a molar, wherein the side-generic external shape has a plane of symmetry in the facial-lingual

direction; and a package containing the set of dental articles; wherein each preformed dental crown in the set of preformed dental crowns includes a hardenable composition that has sufficient malleability such that the side-generic external shape can be formed into a left-side specific or right-side specific adjusted external shape. In some embodiments, the one or more preformed dental crowns with a self-supporting side-generic external shape of a premolar have a plane of symmetry in the mesial-distal direction. In some embodiments, the one or more preformed dental crowns with a self-supporting side-generic external shape of a molar have a plane of symmetry in the mesial-distal direction.

In another aspect, the present invention may provide a dental article that includes a preformed dental crown with a self-supporting side-generic external shape selected from the group consisting of premolar and molar; wherein the side-generic external shape has a plane of symmetry in mesial-distal direction; and wherein the preformed dental crown includes a hardenable composition that has sufficient malleability such that the side-generic external shape can be formed into a left-side specific or right-side specific adjusted external shape.

In still other aspects, the present invention may provide methods of using the preformed dental crowns of the present invention, wherein the methods include forming the hardenable compositions in the crowns to include, e.g., left-side specific features or right-side specific features; hardening the hardenable compositions by, e.g., exposing them to actinic radiation.

These and other features and advantages of the present invention may be described below in connection various exemplary embodiments of the present invention.

#### BRIEF DESCRIPTIONS OF THE FIGURES

FIG. 1 is an occlusal view of a preformed dental crown for a mandibular molar with a facial-lingual plane depicted on edge in the figure.

FIG. 2 is a facial side view of the preformed dental crown of FIG. 1 with a facial-lingual plane depicted on edge in the figure.

FIG. 3 is an incisal-edge view of a preformed dental crown for a maxillary incisor with a facial-lingual plane depicted on edge in the figure.

FIG. 4 is a facial side view of the preformed dental crown of FIG. 3 with a facial-lingual plane depicted on edge in the figure.

FIG. 5 is an occlusal view of a preformed dental crown for a mandibular molar with a facial-lingual plane and a mesial-distal plane depicted on edge in the figure.

FIG. 6 is a mesial side view of the preformed dental crown of FIG. 5 with a mesial-distal plane depicted on edge in the figure.

5        FIG. 7 is an occlusal view of a conventional asymmetric preformed dental crown shaped to replace a mandibular first molar.

FIG. 8 is a facial side view of the conventional asymmetric preformed dental crown of FIG. 7.

10       FIG. 9 is an incisal-edge view of a conventional asymmetric preformed dental crown shaped to replace a right maxillary central incisor.

FIG. 10 is a facial side view of the conventional asymmetric preformed dental crown of FIG. 9.

15       FIG. 11 is a cross-sectional view of a preformed dental crown of the present invention taken along the facial-lingual plane to illustrate an offset cavity within the dental crown.

#### DESCRIPTION OF EXEMPLARY EMBODIMENTS OF THE INVENTION

20       In the following detailed description of exemplary embodiments of the invention, reference is made to the accompanying figures of the drawing which form a part hereof, and in which are shown, by way of illustration, specific embodiments in which the invention may be practiced. It is to be understood that other embodiments may be utilized and structural changes may be made without departing from the scope of the present invention.

25       The present invention provides preformed dental crowns that have side-generic external shapes with a plane of symmetry in the facial-lingual direction and/or a plane of symmetry in the mesial-distal direction. The preformed dental crowns also include a hardenable composition that has sufficient malleability such that the side-generic external shape can be formed into, e.g., a left-side specific or right-side specific adjusted external shape.

30       As discussed herein, the hardenable compositions of the preformed dental crowns with their side-generic external shapes may preferably be formed or adjusted for use in either left-side or right-side locations within the mouth. Because the dental crowns are



formed with side-generic external shapes, use of the preformed dental crowns may preferably involve some forming of the hardenable composition by a practitioner during fitting to form or adjust the side-generic external shapes of the preformed dental crowns to include left-side specific or right-side specific features. The end result may preferably be a dental crown with a left-side specific or right-side specific adjusted external shape. Hardening of the hardenable composition of the dental crown can then preferably fix the adjusted external shape for use in the mouth.

One exemplary symmetric preformed dental crown 10 with a side-generic external shape according to the present invention is depicted in FIGS. 1 and 2. FIG. 1 is an occlusal view of the preformed dental crown 10 for a mandibular molar having symmetry about a facial-lingual plane FL (which is depicted as a broken line in FIG. 1). FIG. 2 is a facial side view of the preformed dental crown 10 depicting symmetry about the facial-lingual plane FL (which is depicted as a broken line).

As seen in FIGS. 1 and 2, the side-generic external shape of the crown 10 has symmetry about the facial-lingual plane FL in both the occlusal and facial side views. That symmetry can be contrasted with the asymmetric external shape of a prior art crown 40 designed to replace a side-specific mandibular first molar as depicted in FIGS. 7 & 8. The side-specific external shape of the prior art crown 40 does not exhibit symmetry about any plane.

In addition to its lack of symmetry, the prior art crown 40 includes five occlusal cusps 41, 42, 43, 44 & 45 (as seen in FIG. 7). That is in contrast to the four occlusal cusps 11, 12, 13 & 14 on the dental crown 10 of the present invention. Hardenable preformed dental crowns according to the present invention may preferably exhibit such anatomic generalizations or simplifications to provide the desired symmetry.

It may be preferred for example, that at least some of the symmetric preformed dental crowns of the present invention adapted for replacement of maxillary and/or mandibular premolars or molars may include either fewer or more anatomical features than an anatomically correct dental crown.

Use of the symmetric preformed dental crown 10 to replace, e.g., a mandibular first molar, may preferably involve adjustment or forming of the symmetric preformed dental crown 10 to more closely approximate the left-side or right-side specific anatomy of the tooth being replaced. Such adjustments are possible using compositions that have

sufficient malleability as discussed herein. The adjusted dental crown may preferably be hardened after the forming such that it retains the adjusted external shape in use in the mouth.

The preformed dental crown 10 includes a margin 16 at the base of the crown 10.  
5 As discussed herein, although forming of the hardenable material of the preformed dental crown 10 to provide an adjusted external shape preferably involves manipulation, but not removal or addition of material to the crown 10, it is envisioned that a practitioner may remove material from the margin 16 to improve the fit of the crown in a selected location.

To generate a preformed dental crown of the present invention that is generic to the  
10 right and left sides of the mouth, some generalization of the anatomies may be required. In one approach, elements of natural tooth anatomy may be selected that will work best in multiple locations within the mouth. In some cases, that may involve selecting the half of the tooth anatomy that will work best for mirroring and then mirroring that half about the plane of symmetry. In other cases, a designer may select the half of the tooth anatomy that  
15 is best in terms of functionality, aesthetics, etc. and then mirror it about a plane of symmetry. In the case of occlusal cusps for some molars, it may be advantageous to remove some anatomical features that, if mirrored, would lead to an unacceptable crown in terms of appearance and/or functionality. That simplified shape could then be mirrored about the plane of symmetry. In another approach, anatomical features from multiple  
20 tooth anatomies could be combined, e.g., first and second molars, to create a hybrid dental crown half followed by mirroring the hybrid dental crown half about the plane of symmetry.

Although the above techniques may be useful for developing symmetric preformed dental crowns to replace more complex anatomical tooth shapes such as those found  
25 posteriorly within the mouth, the development of symmetric preformed dental crowns according to the present invention for the incisors and canines may be more straightforward in the absence of the more complex occlusal cusps found on the posterior teeth.

FIGS. 3 & 4 are views of a symmetric preformed dental crown 20 with a side-  
30 generic external shape that is designed to replace an incisor (preferably a maxillary incisor). FIG. 3 is an incisal-edge view of a preformed dental crown 20 having symmetry about a facial-lingual plane FL (the plane being depicted on edge by a broken line in both

FIGS. 3 & 4). FIG. 4 is a facial side view of the preformed dental crown 20 depicting its symmetry about a facial-lingual plane FL.

The symmetry of the preformed dental crown 20 of FIGS. 3 & 4 can be contrasted with the asymmetric external shape of a prior art crown 50 designed to replace a right maxillary central incisor as depicted in FIGS. 9 & 10. The external shape of the prior art location-specific crown 50 does not exhibit symmetry about a facial-lingual plane FL as seen in FIG. 10.

Use of the symmetric preformed dental crown 20 to replace, e.g., a right maxillary central incisor, may preferably involve adjustment or forming of the symmetric preformed dental crown 20 to more closely approximate the right-side specific anatomy of the tooth being replaced (e.g., forming to add the bulge 54 along the distal side of the tooth). Such adjustments are possible using hardenable compositions that have sufficient malleability as discussed herein. The hardenable composition of the adjusted dental crown 20 may preferably be hardened after the forming such that crown 20 retains the side-specific adjusted external shape in use in the mouth.

The preformed dental crown 20 includes a margin 26 at the base of the crown 20. As discussed herein, although forming of the hardenable material of the preformed dental crown 20 to provide an adjusted external shape preferably involves manipulation, but not removal or addition of material to the crown 20, it is envisioned that a practitioner may remove material from the margin 26 to improve the fit of the crown in a selected location.

FIGS. 5 & 6 depict a symmetric preformed dental crown 30 of the present invention that is designed to replace a molar. FIG. 5 is an occlusal view of a preformed dental crown 30 in which its symmetry about both a facial-lingual plane FL and mesial-distal plane MD can be seen (the planes being depicted on edge by broken lines). The dental crown 30 includes occlusal cusps 31, 32, 33, and 34. FIG. 6 is a mesial side view of the preformed dental crown 30 in which its symmetry about the mesial-distal plane MD can be seen. It should be noted that the preformed dental crown 30 does not exhibit perfect geometric symmetry about the facial-lingual plane FL or the mesial-distal plane MD and is, thus, exemplary of the concept that preformed dental crowns of the present invention preferably exhibit symmetry in the functional sense as discussed herein.

Use of the symmetric preformed dental crown 30 to replace, e.g., a mandibular molar, may preferably involve adjustment or forming of the symmetric preformed dental

crown 30 to more closely approximate the left-side or right-side specific anatomy of the tooth being replaced. In addition, adjustments may be made to improve the fit of the crown for different molar locations (e.g., first, second, or third molar locations or even first or second premolar locations). Such adjustments are possible using hardenable  
5 compositions that have sufficient malleability as discussed herein. The hardenable composition of the adjusted dental crown 30 may preferably be hardened after the forming such that dental crown 30 retains the side-specific adjusted external shape after hardening.

The preformed dental crown 30 includes a margin 36 at the base of the crown 30. As discussed herein, although forming of the hardenable material of the preformed dental  
10 crown 30 to provide an adjusted external shape preferably involves manipulation, but not removal or addition of material to the crown 30, it is envisioned that a practitioner may remove material from the margin 36 to improve the fit of the crown in a selected location.

FIG. 11 depicts another optional feature that may be provided in the preformed dental crowns of the present invention. In the cross-sectional view of FIG. 11, the  
15 depicted preformed dental crown 60 includes a cavity 62 formed within the interior of the dental crown 60. The cross-sectional view is taken such that FIG. 11 includes facial surface 64 located on one side of the cavity 62 and the lingual surface 66 located on the opposite side of the cavity 62.

Although the external shape of the crown 60 may preferably exhibit symmetry as  
20 described herein, that symmetry may not necessarily be present in the interior features of the preformed dental crowns of the present invention. In the crown 60 of FIG. 11, for example, the cavity 62 may preferably be offset towards the lingual direction, i.e., the lingual wall 67 of the crown 60 as formed between the cavity 62 and the lingual surface 66 may be thinner than the facial wall 65 formed between the cavity 62 and the facial surface  
25 64.

An offset cavity may offer some potential advantages in that it may simplify adaptation of the crown to the prepared tooth by allowing an easier and more anatomical contouring on the lingual side. For example, full crown preparation of incisors often involves more tooth reduction on the facial side than on the lingual side of the tooth. As a  
30 result, a crown with a corresponding offset cavity may be more easily fitted onto the prepared tooth. Another potential advantage of an offset cavity in the dental crowns of the present invention may be that the thicker facial wall 65 could provide improved hiding

power for temporary cements (which are often opaque). Reduced visibility of an opaque cement layer on the prepared tooth can improve the aesthetic appearance of the dental crowns, particularly for those in more visible locations.

The preformed dental crowns of the present invention may be manufactured by any  
5 suitable technique. Examples of some potentially suitable techniques for manufacturing self-supporting preformed dental crowns may be described in, e.g., International Publication No. WO 2005/018484 A2, titled HARDENABLE DENTAL ARTICLE AND METHOD OF MANUFACTURING THE SAME (Karim et al.).

## 10 HARDENABLE COMPOSITIONS

As discussed herein, the preformed dental crowns with side-generic external shapes preferably include hardenable compositions that are sufficiently malleable to facilitate forming of preformed dental crowns with side-generic shapes into left-side specific or right-side specific adjusted external shapes during the fitting process. Because  
15 the compositions are hardenable, the adjusted external shape can preferably be retained.

Potentially useful hardenable compositions for the preformed dental crowns of the present invention may include, e.g., thermosetting polymers, polymerizable waxes, hardenable organic materials (filled or unfilled), etc. Some potentially suitable hardenable compositions may include those described in U.S. Patent Nos. 5,403,188 (Oxman et al.);  
20 6,057,383 (Volkel et al.); and 6,799,969 (Sun et al.).

Other potentially preferred hardenable compositions that may be used to manufacture the preformed dental crowns of the present invention may be described in U.S. Patent Application Publication No. US 2003/0114553, titled HARDENABLE SELF-SUPPORTING STRUCTURES AND METHODS (Karim et al.). As described therein  
25 (and briefly summarized in the following discussion), a hardenable composition of US 2003/0114553 may include a resin system that includes a crystalline component, greater than 60 percent by weight (wt-%) of a filler system (preferably, greater than 70 wt-% of a filler system), and an initiator system, wherein the hardenable composition exhibits sufficient malleability to be formed into a side-specific adjusted external shape, preferably  
30 at a temperature of about 15°C to 38°C (more preferably, about 20°C to 38°C, which encompasses typical room temperatures and body temperatures, and most preferably, at room temperature). It may be preferred that the compositions of the present invention do

not need to be heated above body temperature (or preferably, even about room temperature) to become malleable as discussed herein.

Typically and preferably, at least a portion of the filler system of the hardenable compositions of US 2003/0114553 includes particulate filler. Preferably, in this and  
5 various other embodiments, if the filler system includes fibers, the fibers are present in an amount of less than 20 wt-%, based on the total weight of the composition.

The crystalline component may preferably provide a morphology that assists in maintaining the self-supporting first shape (i.e., side-generic external shape). This morphology includes a noncovalent structure, which may be a three-dimensional network (continuous or discontinuous) structure. If desired, the crystalline component can include one or more reactive groups to provide sites for polymerizing and/or crosslinking. If such crystalline components are not present or do not include reactive groups, such reactive sites are provided by another resin component, such as an ethylenically unsaturated component.

15           Thus, for certain embodiments, the resin system preferably includes at least one ethylenically unsaturated component. Preferred ethylenically unsaturated components are selected from the group consisting of mono-, di-, or poly-acrylates and methacrylates, unsaturated amides, vinyl compounds (including vinyl oxy compounds), and combinations thereof. This ethylenically unsaturated component can be the crystalline component, 20 although in certain preferred embodiments it is noncrystalline.

The crystalline component can include polyesters, polyethers, polyolefins, polythioethers, polyaryllalkylenes, polysilanes, polyamides, polyurethanes, or combinations thereof. Preferably, the crystalline component includes saturated, linear, aliphatic polyester polyols containing primary hydroxyl end groups. The crystalline component can optionally have a dendritic, hyperbranched, or star-shaped structure, for example.

The crystalline component can optionally be a polymeric material (i.e., a material having two or more repeat units, thereby including oligomeric materials) having crystallizable pendant moieties and the following general formula:



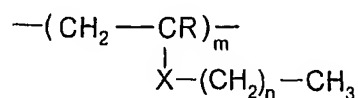
wherein R is hydrogen or a (C<sub>1</sub>-C<sub>4</sub>)alkyl group, X is --CH<sub>2</sub>--, --C(O)O--,  
--O-C(O)--, --C(O)-NH--, --HN-C(O)--, --O--, --NH--, --O-C(O)-NH-, --HN-C(O)-O-, --  
HN-C(O)-NH--, or --Si(CH<sub>3</sub>)<sub>2</sub>--, m is the number of repeating units in the polymer  
(preferably, 2 or more), and n is great enough to provide sufficient side chain length and  
5 conformation to form polymers containing crystalline domains or regions.

Alternative to, or in combination with, the crystalline component, the hardenable  
composition can include a filler that is capable of providing a morphology to the  
composition that includes a noncovalent structure, which may be a three-dimensional  
network (continuous or discontinuous) structure, that assists in the maintenance of the first  
10 shape. Preferably, such a filler has nanoscopic particles, more preferably, the filler is an  
inorganic material having nanoscopic particles. To enhance the formation of the  
noncovalent structure, the inorganic material can include surface hydroxyl groups. Most  
preferably, the inorganic material includes fumed silica.

Furthermore, the use of one or more surfactants can also enhance the formation of  
15 such a noncovalent structure. A potentially preferred composition may include, in  
addition to a resin system and an initiator system, either a crystalline component, or a filler  
system that includes a nanoscopic particulate filler (preferably, both a micron-size  
particulate filler and a nanoscopic particulate filler) and a surfactant system, or both a  
crystalline component and a filler system and surfactant system. As used herein, a filler  
20 system includes one or more fillers and a surfactant system includes one or more  
surfactants.

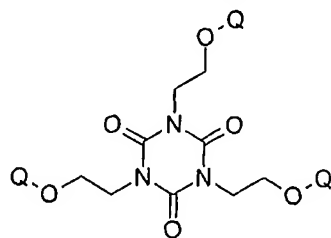
Another potential embodiment of the hardenable compositions that may be used in  
the preformed dental crowns of the invention may include a hardenable composition of US  
2003/0114553 that includes a resin system, a filler system at least a portion of which is an  
25 inorganic material having nanoscopic particles with an average primary particle size of no  
greater than about 50 nanometers (nm), a surfactant system, and an initiator system. The  
hardenable composition may preferably exhibit sufficient malleability to be formed into a  
side-specific adjusted external shape at a temperature of about 15°C to 38°C. In  
embodiments with a surfactant system and nanoscopic particles, the resin system may  
30 preferably include at least one ethylenically unsaturated component, and the filler system  
is present in an amount of greater than 50 wt-%.

In other potentially preferred embodiments, hardenable compositions of the present invention may include a resin system that includes: a noncrystalline component selected from the group consisting of mono-, di-, or poly- acrylates and methacrylates, unsaturated amides, vinyl compounds, and combinations thereof; and a crystalline component selected from the group consisting of polyesters, polyethers, polyolefins, polythioethers, polyarylethylenes, polysilanes, polyamides, polyurethanes, polymeric materials (including oligomeric materials) having crystallizable pendant moieties and the following general formula:



10 wherein R is hydrogen or a (C<sub>1</sub>-C<sub>4</sub>)alkyl group, X is --CH<sub>2</sub>--, --C(O)O--, --O-C(O)--, --C(O)-NH--, --HN-C(O)--, --O--, --NH--, or --O-C(O)-NH-, --HN-C(O)-O-, --HN-C(O)-NH--, or --Si(CH<sub>3</sub>)<sub>2</sub>--, m is the number of repeating units in the polymer (preferably, 2 or more), and n is great enough to provide sufficient side chain length and conformation to form polymers containing crystalline domains or regions, and combinations thereof. The  
15 hardenable composition further includes greater than about 60 wt-% of a filler system and an initiator system. The hardenable composition preferably exhibits sufficient malleability to be formed into a side-specific adjusted external shape at a temperature of about 15°C to 38°C. If the filler system includes fibers, the fibers may preferably be present in an amount of less than 20 wt-%, based on the total weight of the hardenable composition.

20 In yet another potentially preferred embodiment, hardenable compositions of the present invention may include a resin system with a crystalline compound of the formula:



wherein each Q independently comprises polyester segments, polyamide segments, polyurethane segments, polyether segments, or combinations thereof; a filler system; and an initiator system.



As used herein and in the appended claims, the singular forms "a," "and," and "the" include plural referents unless the context clearly dictates otherwise. Thus, for example, reference to "a" or "the" component may include one or more of the components and equivalents thereof known to those skilled in the art.

5        All references and publications cited herein are expressly incorporated herein by reference in their entirety into this disclosure. Exemplary embodiments of this invention are discussed and reference has been made to some possible variations within the scope of this invention. These and other variations and modifications in the invention will be apparent to those skilled in the art without departing from the scope of the invention, and it  
10        should be understood that this invention is not limited to the exemplary embodiments set forth herein. Accordingly, the invention is to be limited only by the claims provided below and equivalents thereof.

## CLAIMS:

1. A dental article comprising:  
a preformed dental crown that comprises a self-supporting side-generic external  
5 shape selected from the group consisting of incisor, canine, premolar, and molar;  
wherein the side-generic external shape comprises a plane of symmetry in facial-  
lingual direction;  
and wherein the preformed dental crown comprises a hardenable composition that  
has sufficient malleability such that the side-generic external shape can be formed into a  
10 left-side specific or right-side specific adjusted external shape.
2. A dental article according to claim 1, wherein the side-generic external shape is  
further selected from the group consisting of premolar and molar; and wherein the side-  
generic external shape comprises a plane of symmetry in the mesial-distal direction.  
15
3. A dental article according to claim 1, wherein the preformed dental crown  
comprises an internal cavity, and wherein the internal cavity is offset towards the lingual  
direction or the facial direction.
- 20 4. A dental article according to claim 1, wherein the hardenable composition has  
sufficient malleability to be formed into the left-side specific or right-side specific  
adjusted external shape at a temperature of 15°C to 38°C.
5. A dental article according to claim 1, wherein the hardenable composition consists  
25 essentially of non-metallic materials.
6. A dental article according to claim 1, wherein the preformed dental crown consists  
essentially of the hardenable composition.
- 30 7. A dental article according to claim 1, wherein the hardenable composition  
comprises a resin system comprising a crystalline component, greater than 60 wt-% of a  
filler system, and an initiator system, wherein the hardenable composition exhibits the

sufficient malleability at a temperature of about 15°C to 38°C, with the proviso that if the filler system comprises fibers, the fibers are present in an amount of less than 20 wt-%, based on the total weight of the hardenable composition.

- 5     8.     A dental article according to claim 1, wherein the hardenable composition comprises a resin system comprising a crystalline component, greater than 70 wt-% of a filler system, and an initiator system, with the proviso that if the filler system comprises fibers, the fibers are present in an amount of less than 20 wt-%, based on the total weight of the composition.

10

9.     A dental article according to claim 1, wherein the hardenable composition comprises a resin system, a filler system at least a portion of which is an inorganic material comprising nanoscopic particles having an average primary particle size of no greater than about 50 nm, a surfactant system, and an initiator system.

15

10.    A dental article according to claim 1, wherein the hardenable composition comprises:

          a resin system comprising at least one ethylenically unsaturated component and a crystalline component;

- 20           greater than 60 wt-% of a filler system; and  
          an initiator system;

          wherein the hardenable composition exhibits the sufficient malleability at a temperature of about 15°C to 38°C.

- 25     11.    A dental article according to claim 1, wherein the hardenable composition comprises:

          a resin system comprising at least one ethylenically unsaturated component;

- greater than 50 wt-% of a filler system at least a portion of which is an inorganic material comprising nanoscopic particles having an average primary particle size of no  
30     greater than about 50 nm;

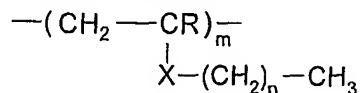
          an initiator system; and  
          a surfactant system.

12. A dental article according to claim 1, wherein the hardenable composition comprises:

a resin system comprising:

5 a noncrystalline component selected from the group consisting of mono-, di-, or poly- acrylates and methacrylates, unsaturated amides, vinyl compounds, and combinations thereof;

a crystalline component selected from the group consisting of polyesters, polyethers, polyolefins, polythioethers, polyarylkylenes, polysilanes,  
10 polyamides, polyurethanes, and polymeric materials having crystallizable pendant moieties and the following general formula:



wherein:

R is hydrogen or a (C<sub>1</sub>-C<sub>4</sub>)alkyl group, X is --CH<sub>2</sub>--,  
15 --C(O)O--, --O-C(O)--, --C(O)-NH--, --HN-C(O)--, --O--, --NH--, --O-C(O)-NH-, --HN-C(O)-O-, --HN-C(O)-NH--,  
or --Si(CH<sub>3</sub>)<sub>2</sub>--;

m is the number of repeating units in the polymer; and

n is great enough to provide sufficient side chain length and  
20 conformation to form polymers containing crystalline domains or regions,  
and combinations thereof;

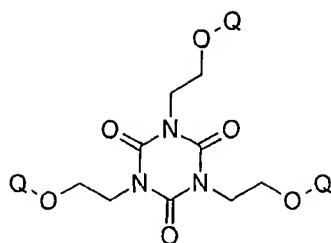
greater than 60 wt-% of a filler system; and

an initiator system;

wherein the hardenable composition exhibits the sufficient malleability at a  
25 temperature of about 15°C to 38°C; with the proviso that if the filler system comprises  
fibers, the fibers are present in an amount of less than 20 wt-%, based on the total weight  
of the hardenable composition.

13. A dental article according to claim 1, wherein the hardenable composition  
30 comprises:

a resin system comprising a crystalline compound of the formula:



wherein each Q independently comprises polyester segments, polyamide segments, polyurethane segments, polyether segments, or combinations thereof; a filler system; and  
 5 an initiator system.

14. A dental article comprising:

a preformed dental crown that comprises a self-supporting side-generic external shape selected from the group consisting of premolar and molar;

10 wherein the side-generic external shape comprises a plane of symmetry in both the facial-lingual direction and the mesial-distal direction;

and wherein the preformed dental crown comprises a hardenable composition that has sufficient malleability such that the side-generic external shape can be formed into a left-side specific or right-side specific adjusted external shape.

15

15. A set of dental articles, the set comprising:

one or more preformed dental crowns with a self-supporting side-generic external shape of an incisor, wherein the side-generic external shape comprises a plane of symmetry in facial-lingual direction;

20 one or more preformed dental crowns with a self-supporting side-generic external shape of a canine, wherein the side-generic external shape comprises a plane of symmetry in facial-lingual direction;

one or more preformed dental crowns with a self-supporting side-generic external shape of a premolar, wherein the side-generic external shape comprises a plane of  
 25 symmetry in the facial-lingual direction;

one or more preformed dental crowns with a self-supporting side-generic external shape of a molar, wherein the side-generic external shape comprises a plane of symmetry in the facial-lingual direction; and

a package containing the set of dental articles;

wherein each preformed dental crown in the set of preformed dental crowns comprises a hardenable composition that has sufficient malleability such that the side-generic external shape can be formed into a left-side specific or right-side specific adjusted external shape.

16. A set according to claim 15, wherein the one or more preformed dental crowns with a self-supporting side-generic external shape of a premolar comprise a plane of symmetry in the mesial-distal direction.

17. A set according to claim 15, wherein the one or more preformed dental crowns with a self-supporting side-generic external shape of a molar comprise a plane of symmetry in the mesial-distal direction.

18. A set according to claim 15, wherein the hardenable composition has sufficient malleability to be formed into the left-side specific or right-side specific adjusted external shape at a temperature of 15°C to 38°C.

19. A set according to claim 15, wherein the hardenable composition consists essentially of non-metallic materials.

20. A set according to claim 15, wherein each preformed dental crown in the set of preformed dental crowns consists essentially of the hardenable composition.

21. A set according to claim 15, wherein the hardenable composition comprises a resin system comprising a crystalline component, greater than 60 wt-% of a filler system, and an initiator system, wherein the hardenable composition exhibits the sufficient malleability at a temperature of about 15°C to 38°C, with the proviso that if the filler system comprises fibers, the fibers are present in an amount of less than 20 wt-%, based on the total weight of the hardenable composition.

22. A set according to claim 15, wherein the hardenable composition comprises a resin system comprising a crystalline component, greater than 70 wt-% of a filler system, and an initiator system, with the proviso that if the filler system comprises fibers, the fibers are present in an amount of less than 20 wt-%, based on the total weight of the composition.

5

23. A set according to claim 15, wherein the hardenable composition comprises a resin system, a filler system at least a portion of which is an inorganic material comprising nanoscopic particles having an average primary particle size of no greater than about 50 nm, a surfactant system, and an initiator system.

10

24. A set according to claim 15, wherein the hardenable composition comprises:  
a resin system comprising at least one ethylenically unsaturated component and a crystalline component;

greater than 60 wt-% of a filler system; and

15

an initiator system;

wherein the hardenable composition exhibits the sufficient malleability at a temperature of about 15°C to 38°C.

25. A set according to claim 15, wherein the hardenable composition comprises:  
a resin system comprising at least one ethylenically unsaturated component;  
greater than 50 wt-% of a filler system at least a portion of which is an inorganic material comprising nanoscopic particles having an average primary particle size of no greater than about 50 nm;

20

an initiator system; and

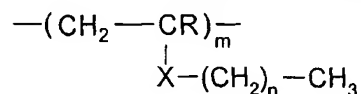
25

a surfactant system.

26. A set according to claim 15, wherein the hardenable composition comprises:  
a resin system comprising:  
a noncrystalline component selected from the group consisting of mono-,  
di-, or poly- acrylates and methacrylates, unsaturated amides, vinyl  
compounds, and combinations thereof;

30

a crystalline component selected from the group consisting of polyesters, polyethers, polyolefins, polythioethers, polyaryllalkylenes, polysilanes, polyamides, polyurethanes, and polymeric materials having crystallizable pendant moieties and the following general formula:



5

wherein:

R is hydrogen or a (C<sub>1</sub>-C<sub>4</sub>)alkyl group, X is --CH<sub>2</sub>--,

--C(O)O--, --O-C(O)--, --C(O)-NH--, --HN-C(O)--, --O--,

--NH--, --O-C(O)-NH--, --HN-C(O)-O--, --HN-C(O)-NH--,

10

or --Si(CH<sub>3</sub>)<sub>2</sub>--;

m is the number of repeating units in the polymer; and

n is great enough to provide sufficient side chain length and

conformation to form polymers containing crystalline domains or regions, and combinations thereof;

15

greater than 60 wt-% of a filler system; and

an initiator system;

wherein the hardenable composition exhibits the sufficient malleability at a

temperature of about 15°C to 38°C; with the proviso that if the filler system comprises

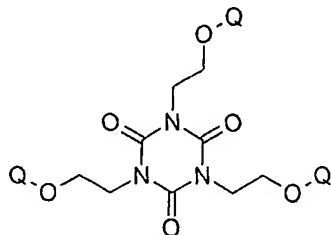
fibers, the fibers are present in an amount of less than 20 wt-%, based on the total weight

20

of the hardenable composition.

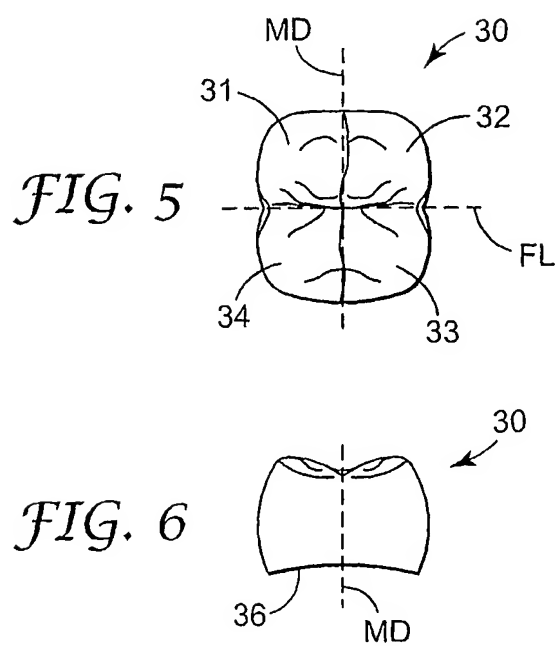
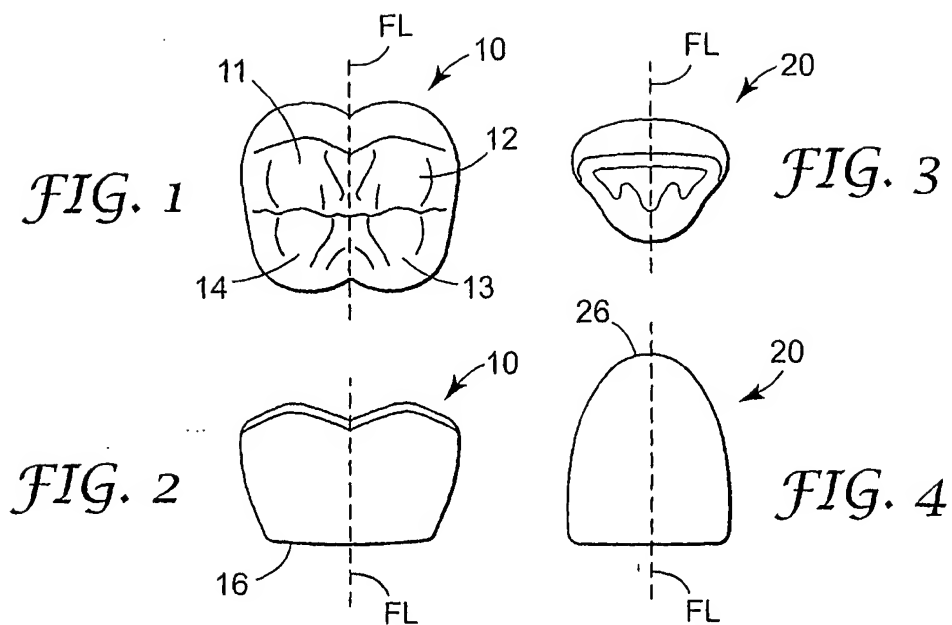


27. A set according to claim 15, wherein the hardenable composition comprises:  
a resin system comprising a crystalline compound of the formula:

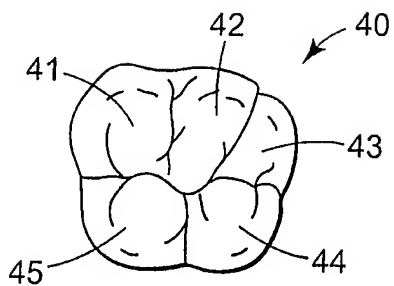


- 5                    wherein each Q independently comprises polyester segments, polyamide  
segments, polyurethane segments, polyether segments, or combinations thereof;  
a filler system; and  
an initiator system.

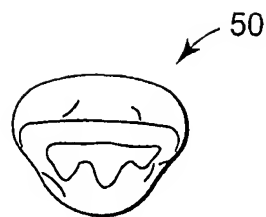
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*FIG. 7*  
Prior Art



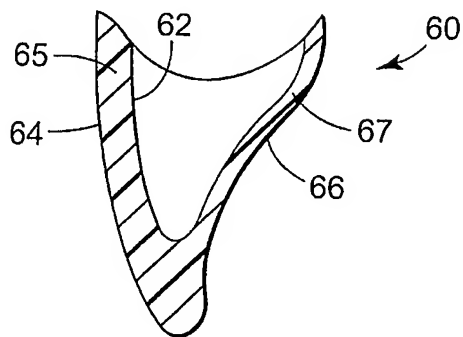
*FIG. 9*  
Prior Art



*FIG. 8*  
Prior Art



*FIG. 10*  
Prior Art



*FIG. 11*

## INTERNATIONAL SEARCH REPORT

International application No

PCT/US2006/016197

A. CLASSIFICATION OF SUBJECT MATTER  
 INV. A61C13/087 A61K6/083

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

A61C A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 2005/018484 A (3M INNOVATIVE PROPERTIES COMPANY) 3 March 2005 (2005-03-03) cited in the application	1-3, 5, 6, 14
Y	page 3, lines 10-28	4, 7-13
A	page 4, line 22 - page 5, line 7 page 12, lines 21-25 page 17, lines 13-23; figures 2, 8, 13	15
Y	----- US 2003/114553 A1 (KARIM NAIMUL ET AL) 19 June 2003 (2003-06-19) cited in the application paragraphs [0011], [0015] - [0018], [0026] - [0029], [0102]	4, 7-13
A	----- US 4 778 386 A (SPIRY ET AL) 18 October 1988 (1988-10-18) column 5, lines 48-51; figures 4, 5	1
	----- -/-	

☒ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

## \* Special categories of cited documents:

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\*P\* document published prior to the international filing date but later than the priority date claimed

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\*X\* document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

\*Y\* document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

\*Z\* document member of the same patent family

Date of the actual completion of the international search

24 August 2006

Date of mailing of the international search report

04/09/2006

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Roche, O

# INTERNATIONAL SEARCH REPORT

International application No

PCT/US2006/016197

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2003/039943 A1 (WORTHINGTON MARK L) 27 February 2003 (2003-02-27) paragraphs [0103], [0104]; figures 11,14 -----	15
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# INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2006/016197

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